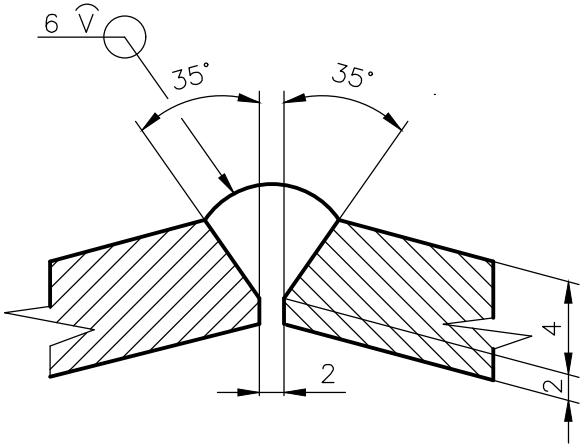


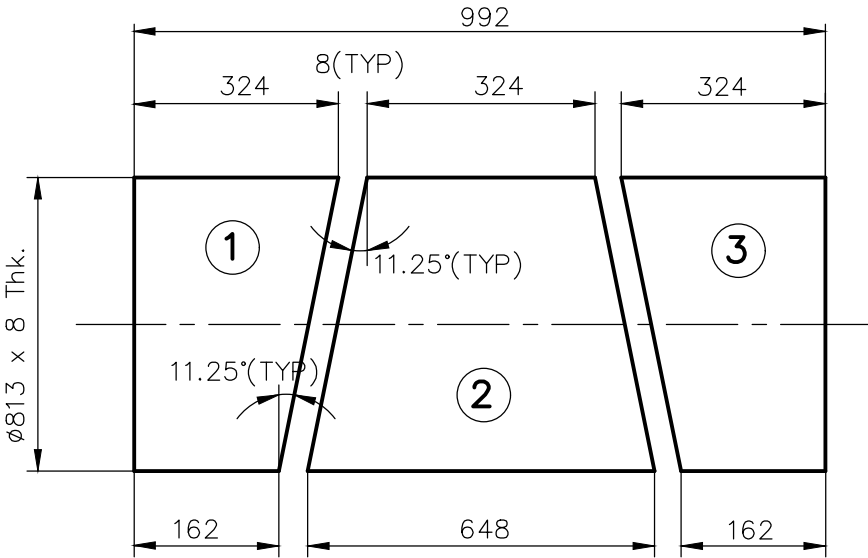
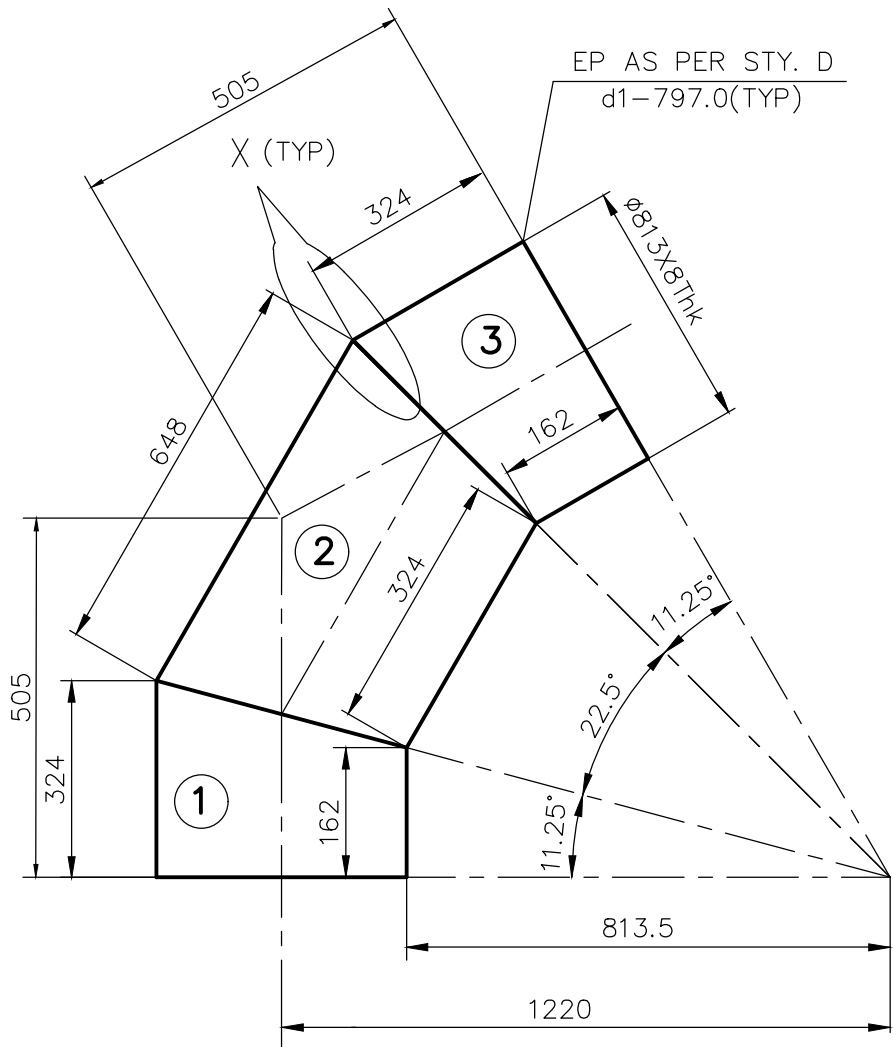
CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-655-35532

DRAWING No

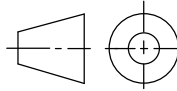


DETAIL-X



NOTES: -

- 1 PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
- 2 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 3 FULL PENETRATION OF WELDS TO BE ENSURED

01	PIPE ø813X8, L=992	3-80-655-35559	06	ASTM A 516 GR70	C	154	250		
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.			
			VAR NO.	MATERIAL SPEC.	C	QTY.			
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS			DRN	NAME PRADEEP KUMAR	SIGN	DATE 18.03.19	NO OF ITEMS		
			CHD	TRINADHA RAO		18.03.19			
			APPD	SESHAGIRI		18.03.19			
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION			ITEM No.	
CODE	C/M/F		N.T.S	154.250					
TITLE				CARD CODE	DRAWING No.			REV	
MITRE BEND 45 DEG OD 813X8 (R=1.5D)				U 01	3-80-655-35535			00	